Evercrete

Evercrete Background





1942 Established Head Office in New York, U.S.A.

All products originate from the USA and have Government approvals.

1996 Established Asia Pacific Office in Hong Kong.

1998 Entered Asian region with distribution in Singapore, Malaysia, P. R. China, Taiwan, Philippines, India, Vietnam and Korea etc...

2004 Entered Middle East-distribution started in U.A.E., Iran and Iraq. Exhibited in Big 5, Dubai and Roadex, Abu Dhabi.

Evercrete Milestone

2008 Evercrete joins as member of the United States Green Building Council.

2011 Creating a New Range of Products: the Cementitious. Extended the Middle East presence with a master distributor in Lebanon.

2013 Entered the South American market through Brazil.

2014 Established Evercrete's Asia Offices in India and Philippines.



Test Report

Approved, Tested and Used by:

AASHTO American Association of State Highway

and Transportation Officials

ASTM American Standard of Testing Materials

BSI British Standard Institution

WHO World Health Organization

VDOT Virginia Department of Transportation

HYD Hong Kong Highways Department

Bridges and Structures Division

DMRC Delhi Metro Rail Corporation







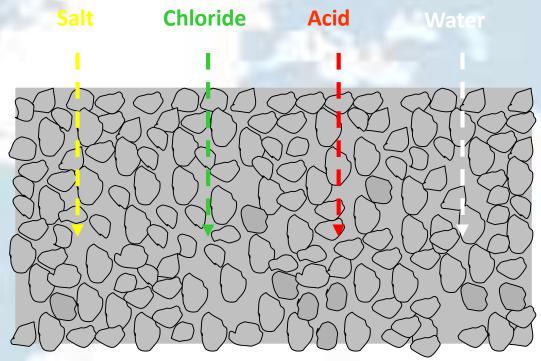
What is Concrete Deterioration?



What is Concrete Deterioration?

Concrete Deterioration

Concrete Deterioration occurs when it is exposed to weather, water or chemicals over an extended period of time. Deterioration can result in loss of strength and create unsafe conditions.





What is Concrete Deterioration?

Concrete Deterioration

As a result of concrete deterioration, the concrete slabs or concrete structures (your investment / properties) become as illustrated below-













Factors causing Concrete Deterioration



Factors causing Concrete Deterioration?

The following factors cause Concrete Deterioration:

- 1. Alkali Silica Reaction
- 2. Acid Attack
- 3. Carbonation
- 4. Freeze / Thaw Action
- 5. Water Leakage



Factors causing Concrete Deterioration?

The following are the main factors causing Concrete Deterioration:

- 1. Alkali Silica Reaction
- 2. Acid Attack
- 3. Carbonation

The above 3 factors happen due the presence of Calcium Hydroxide – Ca(OH)₂ inside the concrete (cement)



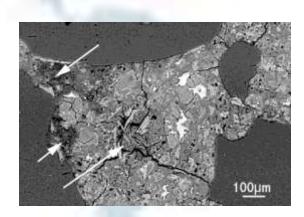
CAUSES & EFFECTS OF ASR- ALKALI SILICA REACTION IN CONCRETE

Hydroxyl ions in the alkaline cement pores in the concrete react with reactive silica in the aggregates (e.g. chert, quartzite, opal, strained Quartz crystals).

A gel is produced which increases in volume by absorbing water & hence exerts an expansive pressure.

Result: Serious Expansion & Cracking in the concrete

In concrete without reinforcement ASR causes characteristic "MAP CRACKING"





EFFECTS OF SALTS, ACIDS & CHLORIDES ON CONCRETE

Portland Cement, the "binding" component in concrete (other components being aggregates & Water) has a **PH** approaching 12 which makes it very alkaline.

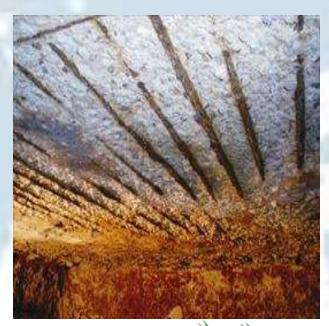
In order for the cement to hold together the other components, it is important for it to remain at or near a PH of 12

When salt(PH of roughly 6-7), other acids, such as acid rain etc, are introduced

onto the concrete, they enter the small pores & micro cracks of the concrete & attack the surrounding materials, lowering their **PH**.

As the PH is lowered, the cement's ability to hold things is compromised.

Results: Exposed to acidic environments for a long period of time-all that will be left will be sand & grit.









EFFECTS OF CARBONATION ON CONCRETE

Carbonation is a reaction between the cement in concrete & carbon dioxide in the air.

Carbonation progressively lowers the PH in concrete, though the process is somewhat slow(about 6 years to progress 50mm or 2 inches)

Result: When carbonation(lowered PH) reaches the level of steel reinforcement, it attacks the thin protective layers of iron oxide surrounding the reinforcement & initiates corrosion. Since steel can expand 6 times its size when corroded, resulting pressure causes the surrounding concrete to crack & break.

In Structural Concrete, this can result in Structural failure.



Factors causing Concrete Deterioration?

The following factors also cause Concrete Deterioration:

- 4. Freeze / Thaw Action
- 5. Water Leakage

The above 2 factors happen because the <u>water molecules</u> penetrate into the concrete through unseen <u>small voids / pores</u>.





EFFECTS OF FREEZE/THAW ON CONCRETE

Deterioration of concrete from freeze /thaw occurs when the concrete is <u>Critically Saturated (91%</u>)of its pores are filled with water.

When H₂O freezes to ice it occupies 9% more volume than that of water. If there is no space for this volume expansion in a porous, water containing material like concrete, freezing causes <u>distress</u> in the concrete.

Result: The Critically Saturated distressed concrete from freezing & thawing. From its first cycle & through successive winter seasons, it results in repeated loss of concrete surface.



Evercrete Product & Solution



EVERCRETE DEEP PENETRATING SEALER (DPS)

Evercrete DPS is an environmentally friendly, non-toxic, non-flammable, odorless, clear, water-soluble liquid compound which is safe and easy to use.

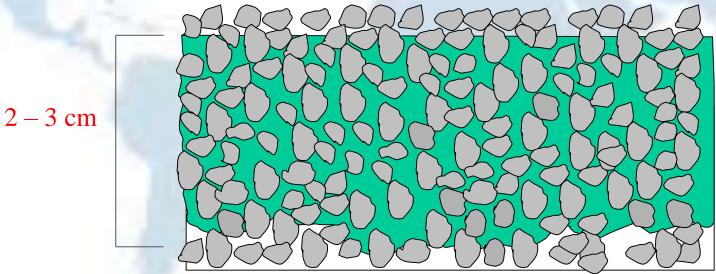
Evercrete DPS outlasts and outperforms every other sealant available today. It is inorganic and based on natural minerals, affecting neither your health nor the environment. Evercrete DPS can be stored for extended periods.

Evercrete Deep Penetrating Sealer

How Does It Work?

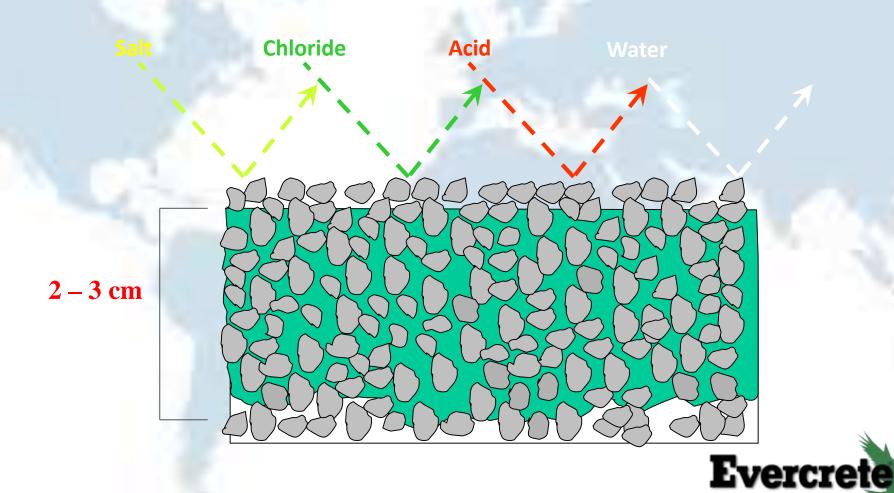
When sprayed onto hardened concrete, **Evercrete DPS** penetrates the surface to become an integral part of the concrete by chemically reacting with the calcium hydroxide (CaOH2) or sodium & potassium present in the concrete to form sodium silicate hydrate, which has both cementing and waterproofing properties. A non-soluble seal is formed within the pores and capillaries of the concrete, permanently sealing it against the ingress of moisture yet allowing the concrete to breath.

The Evercrete DPS reaction takes place below the concrete surface and does therefore not affect the concrete's natural characteristics.

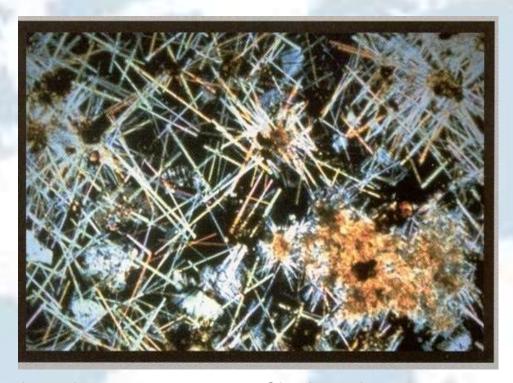




How Does It Work?



Evercrete Deep Penetrating Sealer

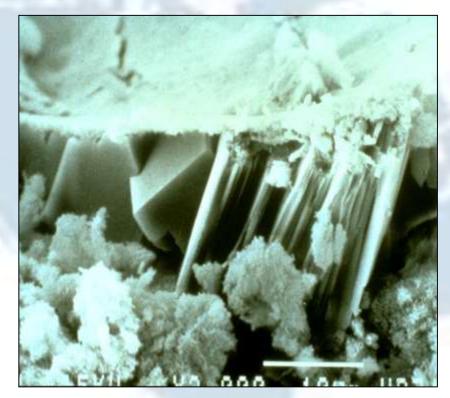


Voids in the microstructure of hydrated cement that can be sealed using Deep Penetrating Sealer

Scale: 1:5000mm



Evercrete DPS: Physical Effect



Untreated Concrete

Treated with Evercrete DPS

The presence of any type of very small particles will improve concrete properties. This effect is termed either "particle packing" or "micro filling".



Approved by American Association of State Highway and Transportation Officials (AASHTO)

Determination of Water Absorption in accordance with AASHTO TP50-95

Results:

Concrete treated with Evercrete DPS Concrete Sealer, achieved an AASHTO category "Good Sealer", when tested in accordance with AASHTO Designation TP50-95. "Good Sealer" being the top classification for best performance for a waterproofing sealer.





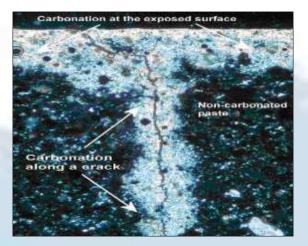


Resistance Carbonation

Carbonation occurs when carbon dioxide (CO2) from the air penetrates the concrete and reacts with hydroxides, to form carbonates. Due to this reaction, it reduces the PH of the concrete to as low as PH7.5 At this level, the passive film on the steel is not stable or destroyed. Therefore, corrosion occurs. Carbonation also results in micro-cracks which provides opportunities for CO2, moisture and salt to penetrate deeper into the concrete, leading to corrosion of steel reinforcement which is a common cause of degradation of concrete structures.









Tested in accordance with **BS EN 13295**

Depth of Carbonation (0 day)

Depth of Carbonation (56 days)

< 0.5 mm

0.9mm

Untreated Concrete Concrete treated with DPS

< 0.5 mm

<0.5mm

Tested in accordance with BS EN 13295, concrete treated with Evercrete DPS provides an excellent resistance against carbonation and as such is approved as an anti-carbonation coating.



Resistance To Freeze/Thaw & De-icing Chemicals, Marine Salts and Chloride Ion Ingress

Tested in accordance with ASTM C672/C 672N-03 (600 hours)

Untreated





Treated with Evercrete DPS







Waterproof Concrete

The Key to Long Term Concrete Durability

Untreated Concrete -

Mould & algae rapidly returned to the cleaned concrete because of the lower surface PH.



Treated Concrete -

Remains clean and white after the application of Evercrete range products such as Deep Clean, **DPS** and Top Seal.



Concrete Stabilizer & Preserver

The Key to Long Term Concrete Durability



Untreated Concrete

Treated with Evercrete DPS

This picture is of a carwash entrance. After 14 years of countless freeze and thaw cycles, continuous water contact and abrasion the treated concrete (bottom) still looks new compared to the untreated concrete (top).



Evercrete Deep Penetrating Sealer(DPS)

Application procedure:

- 1. Concrete to be free of oil, grease and dust
- 2. Shake well before use
- Pre-wet the concrete
- 4. Spray apply first and second coat, for larger areas use a mechanical sprayer
- 5. For walls apply from the bottom up, on floors spray to obtain a wet look
- 6. Apply the second coat after 24 hours
- 7. Wait 7 days before covering with paint or tiles



Application on the Highways



Application by mechanical sprayer



Application on the Wall



Evercrete Deep Penetrating Sealer

Product Advantages







- 1. Concrete Preserver and Water-proofer
- 2. Non-Toxic
- 3. Seals hairline cracks up to 0.3mm
- 4. Resists Salt; Acid; Chloride; UV
- 5. Increases Compressive Strength
- 6. Dusting resistant
- 7. Floor Hardener
- 8. An integral part of the concrete
- 9. Allows concrete to breathe
- 10. Acts as a curing agent
- 11. Applied to wet/damp surfaces
- 12. ONE step application
- 13. ONE time application. Future recoating is not required.
- 14. Approved by WHO for portable water tanks.



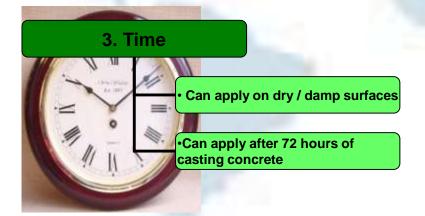
LIMITATIONS OF PLASTER OVER EVERCRETE DPS

- 1. It is porous in nature.
- 2. Doe not resist Acid attacks , salt, chlorine or other contaminants present in water to be treated.
- 3. Deteriorates when exposed continuously to contaminated water.
- 4. When exposed to water/moisture, it will allow growth of algae and fungus on the surface.
- 5. It is not a one time treatment.
- 6. It's more than double the cost of Evercrete DPS.
- 7. It is tedious and requires extensive manpower-hence increasing costing.
- 8. It requires water curing, whereas DPS is a self curing compound.

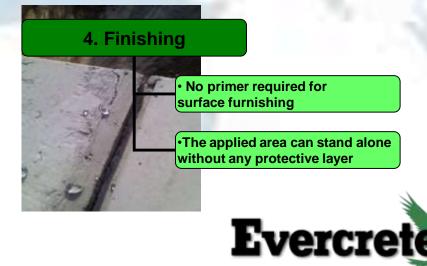
Evercrete Deep Penetrating Sealer(DPS)

Cost Advantages









Evercrete Deep Penetrating Sealer(DPS)

is recommended for

- Highway Bridge Decks and Highway Structures
- 2. High rise columns and parapets
- 3. All types of concrete flooring
- 4. External and Internal Concrete walls
- Bathroom floors
- 6. Food processing plants
- 7. Water tanks and reservoirs
- 8. Parking structures
- 9. Chemical factories
- 10. Fuel station forecourts
- 11. Sewerage treatment plants



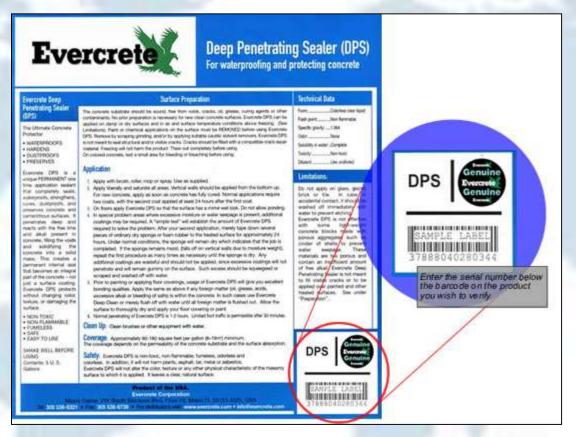








Current Products Security



Each and every product manufactured by Evercrete Corp. USA will have a unique barcode and hologram located on the bottom right hand corner.

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The barcode number can be verified by going to www.evercrete.com - product security

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